

Features	Appearance class				
	0	A	B	C	S
Glueing	No open glue lines		Open joints \leq 100 mm/1 m glue line permitted		
Mixture of species	Not permitted		Not permitted; with spruce, however, a proportion of 10 % fir, is permitted if evenly distributed	Permitted	
Appearance and colour	Well balanced in colour and texture		Largely balanced in colour and texture	No requirements	
Texture	Coarse texture not permitted	Coarse texture permitted		No requirements	
Knots	Sound intergrown knots: with spruce up to a diameter of 30 mm with pine and larch up to a diameter of 50 mm	up to a diameter of 40 mm up to a diameter of 60 mm; single black knots permitted	Sound intergrown knots and single black knots permitted	Permitted	Sound intergrown knots up to a diameter of 60 mm and single knot holes up to a diameter of 10 mm permitted
Plugs ^a	Single natural plugs permitted	Natural plugs permitted	Permitted		Up to a diameter of 40 mm permitted
Resin pockets	Single up to 2 mm x 30 mm permitted	Single up to 3 mm x 40 mm permitted	Single up to 5 mm x 50 mm permitted	Permitted	Up to 5 mm x 50 mm permitted
Repaired resin pockets	Single plugs permitted	Permitted			
Bark pockets	Not permitted		Single permitted	Permitted	Single permitted
Fissures	Single surface checks permitted		Single surface checks and end shakes up to 50 mm in length permitted	Permitted	per 1 m ² : 1 check up to 1 mm width and 500 mm in length permitted (slope up to 1 : 10)

^a Measurement of oval plugs as for knots

	Appearance class				
Features	0	A	B	C	S
Pith	Not permitted	Occasionally up to 400 mm in length permitted	Permitted		
Compression wood	Not permitted	Occasionally permitted	Permitted		Up to 40 % of width of panel permitted
Insect attack	Not permitted			Single small worm holes permitted provided worms are inactive	Not permitted
Dis-colouration	Not permitted		Slight discolouration permitted	Permitted	
Rot	Not permitted				
Sapwood	Permitted with pine, small stripes up to 20 % of width of lamella permitted with larch		Permitted		
Thickness of glue line	max. 0,2 mm		max. 0,3 mm	No requirement	max. 0,3 mm
Machining quality of surface	Free from blemishes	Single small blemishes permitted	Single blemishes permitted	No requirement	Single small blemishes permitted
Quality of edge and ends of panel (wane, knocked out spots)	Free from blemishes	Single small blemishes permitted	Single blemishes permitted	No requirement	Free from blemishes
Singular width of lamella	min. 60 mm (not valid for edge lamella)		No requirement		min. 30 mm max. 180 mm (not valid for edge lamella)
Edging of lamella	Parallel edged			Parallel or conical edged	
End joints in lamella	Not permitted		Finger or equivalent joints permitted	Permitted	Finger or equivalent joints permitted